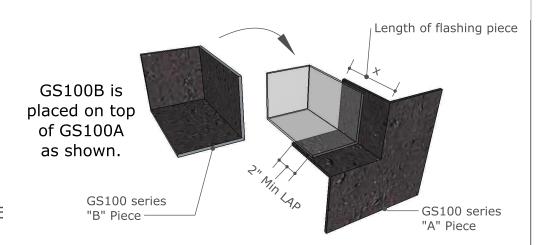
Toll Brothers Recessed Window Details

Using CORNER FLASH® by TLS Laboratories

1. THIS DRAWING DEPICTS THE APPLICATION OF A PATENTED FLASHING SYSTEM BY:

GENE SUMMY - TLS LABORATORIES
Materials by:
THE FORTIFIBER BUILDING SYSTEMS GROUP

- 2. VERIFY WINDOW INSTALLATION WITH WINDOW MANUFACTURER'S WRITTEN INSTRUCTIONS.
- 3. UNLESS SUPERSEDED BY WINDOW MANUFACTURER, THE ROUGH OPENING SHOULD BE 1/2" GREATER IN WIDTH AND HEIGHT THAN THE NET FRAME SIZE OF THE WINDOW.
- 4. VERIFY ROUGH OPENING IS SQUARE, PLUMB, AND LEVEL.
- 5. WINDOW SILL TO BE SET UPON LEVEL FRAMING SILL WITH CONTINUOUS SUPPORT.
 SUBSTRATES SHALL BE CLEAN, DRY AND UNIFORM AND SMOOTH PRIOR TO FLASHING APPLICATION.
- 6. WANED LUMBER WILL NOT BE USED @ ROUGH OPENINGS LOCATIONS.
- 7. THIS SYSTEM IS PATENTED BY US PATENT #7,735,291 B2.



DEPTH OF WINDOW RECESS	LENGTH OF FLASHING PIECE	GS 100 SERIES 'A' PIECE NUMBER	COMBINE WITH GS100 SERIES 'B' PIECE NUMBER
2"	2"	GS 102A	GS 100B
4"	3-1/2"	GS 100A	GS 100B
6"	6"	GS 106A	GS 100B
8"	8"	GS 108A	GS 100B
12"	12"	GS 112A	GS 100B
14"	14"	GS 114A	GS 100B

ANY CUSTOM SIZE NOW AVAILABLE. CALL 1.800.310.7673 FOR PRICING.



Toll Brothers Recessed Window Installation using The GS "A" AND "B" Corner Flash Patented System

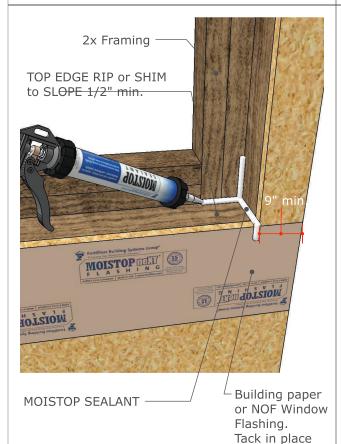


800.310.7673 949.348.9291 info@TLSLabs.com www.tlslabs.com

STEP 1 APPLY BIB AND SEALANT | APPLY GS 100 "A" PIECE

STEP 2

STEP 3 APPLY "B" PIECE



STOIN

INSERT GS100'A' AND PRESS TIGHTLY. INTO CORNERS. APPLY SEALANT ON TOP OF GS 100'A' AS SHOWN

USE STAPLES TO SECURE GS100"B" IN PLACE INSERT GS100'B' PIECE **INTO SEALANT** PRESS TIGHTLY INTO **CORNERS** SECURE WITH STAPLES MOISTOR If membrane sill pan is needed under window. Add additional GS100A pieces onto framing sill

NOTE:

along Top edge.

NOTE:

NOTE:

pieces.

on top of GS100B

SAF = FORTIFLASH SELF ADHERED FLASHING (PEEL AND STICK FLASHING) NOF = NAIL ON FLASHING (MOISTOP "NEXT") SEALANT = MOISTOP SEALANT

PROVIDE SOLID BACKING AROUND ALL AREAS OF RECESS FRAMING

IF MEMBRANE PAN IS USED, TERMINATE INSIDE EDGE OF WINDOW SILL WITH SEALANT TOOLED INTO PLACE AND 8" UP EACH SIDE.

LEAVE GAPS IN SEALANT ON LOWER NAIL FIN.

SEE DETAILS ON FINAL PAGE.

June 27, 2017

Details Created for Toll Brothers The Fortifiber and TLS Labs Corner Flashing System using GS "A" AND "B" CORNER FLASH products

STEP 4

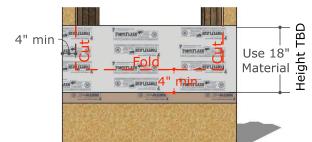
LAYER SAF MEMBRANE INTO **PLACE**

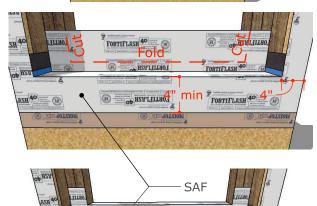
STEP 5

APPLY END DAMS ON **CORNERS**

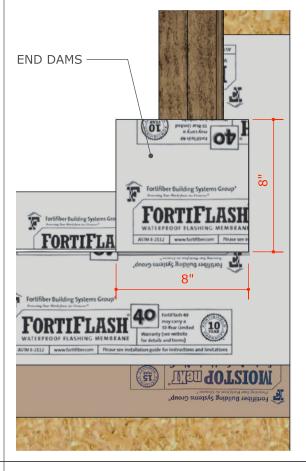
STEP 6

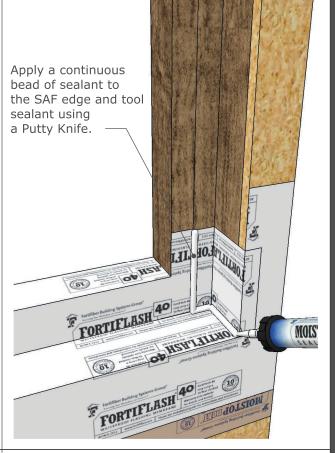
APPLY SEALANT











NOTE:

SAF = FORTIFLASH40 SELF ADHERED LASHING (PEEL AND STICK FLASHING) NOF = NAIL ON FLASHING (MOISTOP "NEXT")

CAREFULLY LAYER SAF INTO PLACE AND ELIMINATE WRINKLES WITH 'J' ROLLER TBD = 4"RECESS DEPTH + FRAME SILL HEIGHT + 3" ON TOP OF SILL

NOTE:

END DAMS (8"x8" SQUARES OR LARGER AS REQUIRED DEPENDING ON DEPTH OF RECESS) WRAP AROUND THE SIDES OF THE RECESS FRAMING AND FRONT WALL COVERING THE SEAM OF THE GS "A" & GS "B" PIECES

NOTE:

SAF SHEET SHALL BE ROLLED IN PLACE. THE SAF SHALL BE FREE OF WRINKLES OR CREASES AND COMPLETELY COVER THE GS 10X "A" PIECES. USE THE "J" ROLLER FOR COMPLETE ADHESION & ELIMINATION OF **WRINKLES**

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4" min

STEP 7

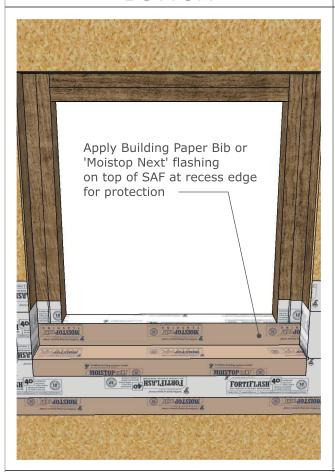
APPLY 'NOF' FLASHING ON BOTTOM

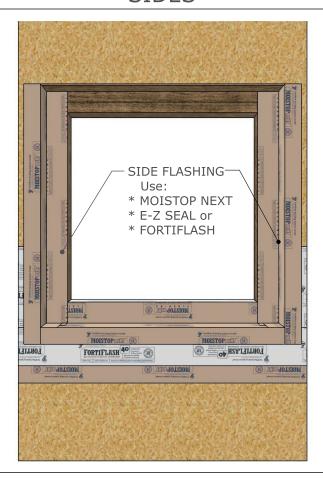
STEP 8

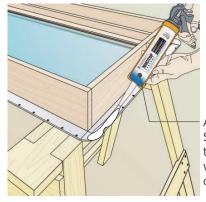
APPLY FLASHING ON THE SIDES

STEP 9

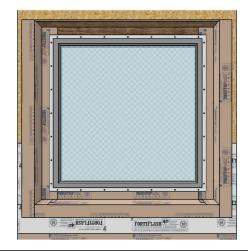
INSTALL WINDOW







Apply MOISTOP SEALANT around the edges of the window nail fin covering ALL holes.



NOTE:

LOWER WINDOW FLASHING LAYERS ON TOP OF BUILDING PAPER BIB.

FIELD VERIFY ALL DIMENSTIONS PRIOR TO CUTTING AND INSTALLING FLASHING COMPONENTS.

VERIFY MANUFACTURER REQUIREMENTS.

NOTE:

FIELD VERIFY ALL DIMENSTIONS PRIOR TO CUTTING AND INSTALLING FLASHING COMPONENTS.

VERIFY MANUFACTURER REQUIREMENTS.

NOTE:

INSTALL THE WINDOW BEFORE THE UPPER GS CORNERS. THE WINDOW NAIL FIN SHOULD NOT BE ON TOP OF THE GS 100 "B" PIECE.

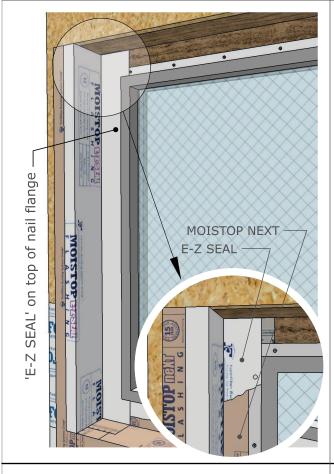
IF FRAMING IS TIGHTER THAN SHOWN, LAYER GS100B PIECE ON TOP OF WINDOW NAIL FIN.

STEP 10

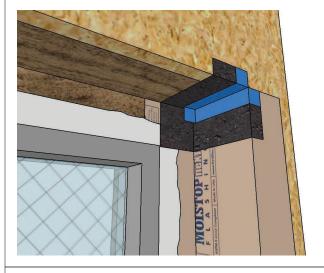
APPLY MOISTOP 'E-Z SEAL' -OR- BUTTERED SEALANT

STEP 11

APPLY GS100"B" PIECE AT UPPER CORNERS







STEP 12 APPLY GS100"A" PIECE

APPLY GS100'A' PIECE ON TOP OF GS100'B' PIECE —



IF "E-Z SEAL" IS APPLIED

NO FASTENERS IN THE NAIL FIN SHOULD BE SEEN.

E-Z SEAL SHOULD BE ALL THE WAY UP TO THE FRAME OF THE WINDOW AS SHOWN.

IF BUTTERED SEALANT

APPLY 1/2" BEAD OF SEALANT ON TOP OF WINDOW NAIL FIN ON ALL 4 SIDES AND BUTTER FLAT W/ PUTTY KNIFE.
ALL FASTENERS COMPLETELY COVERED WITH SEALANT.

USE MOISTOP SEALANT BY THE FORTIFIBER BUILDING SYSTEMS GROUP.

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STEP 13

APPLY 'MOISTOP NEXT'
ACROSS THE TOP

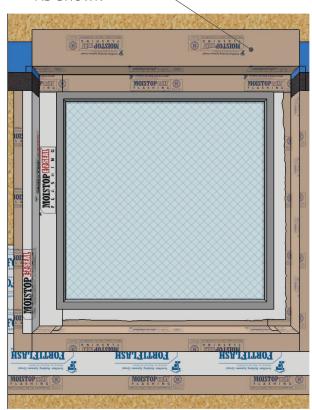
STEP 14

APPLY FORTIFLASH ACROSS
THE TOP

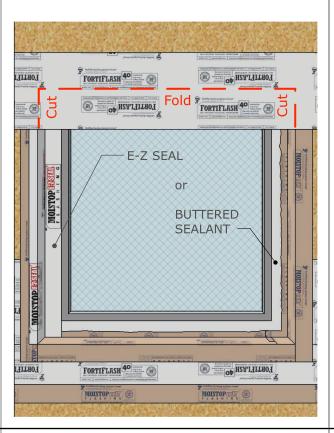
STEP 15

TOP FLASHING

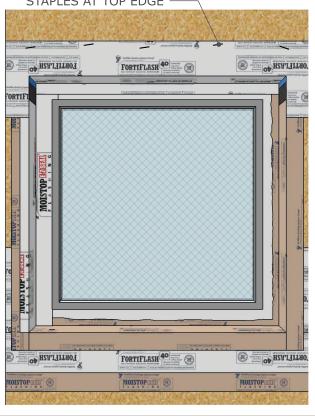
USE NOF 'MOISTOP NEXT'
AS SHOWN



USE SAF "FORTIFLASH" AS SHOWN



USE SAF "FORTIFLASH" AS SHOWN STAPLES AT TOP EDGE



NOTE:

NOF = NAIL ON FLASHING (MOISTOP "NEXT") BY FORTIFIBER BUILDING SYSTEM GROUP NOTE:

IF E-Z SEAL: APPLY SEALANT AT EDGE AGAINST WINDOW FRAME AND TOOL INTO PLACE.

SAF = FORTIFLASH SELF ADHERED FLASHING (PEEL AND STICK FLASHING) NOTE:

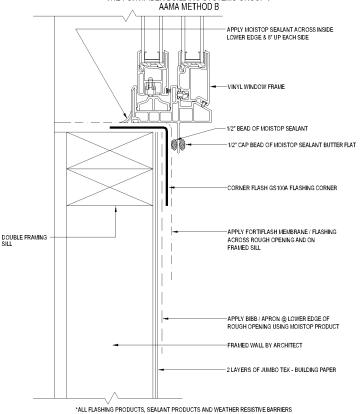
APPLY STAPLES ACROSS TOP EDGE OF FORTIFLASH

Suggest apply Moistop sealant across the top edge of Fortiflash as a final step.

ADDITIONAL MEMBRANE PAN UNDER WINDOW DETAIL

TLS LABS BUTTERED SEALANT METHOD OF WINDOW INSTALLATION WITH PAN USING LIGHTNING FLASH CORNERS

"ELIGIBLE FOR FORTISHIELD 15 YEAR WARRANTY BY THE FORTIFIBER BUILDING SYSTEMS GROUP*."



'ALL FLASHING PRODUCTS, SEALANT PRODUCTS AND WEATHER RESISTIVE BARRIER: MUST BE MANUFACTURED BY THE FORTIFIBER BUILDING SYSTEMS GROUP

SAF = SELF ADHERED FLASHING: FORTIFLASH 40, FORTIFLASH OR FORTIFLASH BUTYL

WINDOW SILL